

Wood Products/Pulp & Paper

Abitibi-Consolidated Inc.
Alabama River Newsprint
Appleton Papers Inc.
Avenor Inc.
Banks Lumber Company
Bear Island Paper
Blue Ridge Paper Products
Boise Cascade Paper Solutions
Bowater Inc.
Bright Woods Corp.
Buckeye Florida, L.P.
Canadian Forest Products
Cascades Boxboard Group
Cedar River Paper Co.
Champion International
Consolidated Papers, Inc.
Domtar Inc.
Englehard Corporation
Finley Forest Products
Fletcher Challenge Canada, Ltd.
Fort James Corp.
Georgia Pacific Corp.
Graphic Packaging International
Grays Harbor Paper
Green Bay Packaging
Hollingsworth & Vose
Inland Paperboard & Packaging
International Paper
Irving Tissue Co.
Jefferson Smurfit
Kimberly-Clark Corp.
Lake Superior Paper Industries
Langboard Inc.
Lily of the Desert
Little Rapids Co.
Longlac Wood Industries
Longview Fibre Co.
MacMillan Bloedel Limited
Manke Lumber Co.
Mead Specialty Papers
Monadnock Paper Mills
Newark Sierra Paperboard Corp.
Newsprint South
NorskeCanada
Packaging Corporation of America
Pacific Veneer, Ltd.
Plum Creek Mfg.
Pope & Talbot Ltd.
Port Townsend Paper
Potlatch Forest Industries
Proctor & Gamble Co.
Rainy River Forest Products
Rand Whitney Containerboard
Rayonier Performance Fibers
REX Lumber Co.
Riverwood International
Sierra Pine Ltd.
Slave Lake Pulp
Sorporcel (Portugal)
Stag Timber
St. Marys Paper Ltd.
Smurfit-Stone Container Co.
Taiwan Scott Paper
Tembec, Inc.
Temple Inland Inc.
Tenneco Packaging
TransAlta
Union Camp Corp.
Verso Paper
Wausau Paper
Welco Lumber Co.
Weyerhaeuser Co.
White Birch Paper
Yuen Foong Yu Paper Mfg Co

Utilities/Power Generation

Allegheny Energy
Al Taweelah Power Co, United Arab Emirates
AmerGen Energy Company, LLC
American National Power
ATCO Power Canada Ltd.
Arizona Power Services
Calpine/Androscooggin Energy LLC
Centerpoint Energy
Citizens Thermal Energy
City of Las Vegas Nevada
City of Peoria Arizona
City of Vacaville California
Cleveland Electric Illuminating Co.
Columbia Improvement District
Commonwealth Edison
Con Edison Company
County of Jackson Resource Recovery
Dairyland Power Cooperative
Dayton Power & Light
Dept. of Water Environment Pro. (Syracuse, NY)
Desert Water Agency
Detroit Edison
Dominion Energy Kewaunee
Dominion Generation
Energy NW, Colombia Generating Stn
Energy Corp.
Exelon
Florida Power Corp.
Georgia Power
Greater Vancouver Reg. Dist. - WWTP
InterGen
Kansas City Power & Light Co.
Kewaunee Nuclear Power Plant
Kiowa Power Partners
LaPaloma Generating Company
Las Vegas Valley Water District
LCRA Environmental Laboratory Services
LG&E Energy Corporation
Logan Generating Company
Lometa Water Systems
Los Alamos National Laboratories
Magnolia Energy
Mid Georgia CoGen
Midlothian Energy L.P.
Northern States Power Co.
Northampton Generating Co.
Onondaga County Water Dept.
Ontario Power Generation
PacifiCorp
Pacific Gas & Electric
PGE Coyote Springs
Point Beach Nuclear Power Co.
Portland General Electric
Prairie Island Nuclear
Progress Energy
Puente Hills Perg Facility
Rathdrum Operating Services Co.
Rio Tinto Energy America
Salt River Project – Santan Gen Stn
SDG&E Palomar Energy Center
Seattle Public Utilities
Selkirk CoGen
South Carolina Electric & Gas
Southern California Edison
Southern Nuclear Operating Company
Suncor Energy.
Thunder Basin Coal
U.S. Generating Co.
Tenaska Alabama Partners LP
Tennessee Valley Authority
Texas Utilities Electric
Texas Industrial LP
Tractebel Electricity & Gas International
Trigen Energy Corporation
Vectren Culley Generating Station
Virginia Power Co.
Westcoast Energy Inc.
Weststar Energy
Xcel Energy

Chemicals/Petrochemicals

3M Chemical Corp.
Air Liquide America
Air Liquide Canada
ALCOA Inc.
Alyeska Pipeline
Aristech Chemical Co.
Ashta Chemicals Inc.
BASF Corporation
Bend Research Pharmaceutical
Big West Oil & Gas Inc.
Borden Chemicals
BP Canada Chemical Co.
BP Offshore
Cabot Corporation
Calgone Carbon Corp.
Cargill Crop Nutrition
Celanese Emulsions Corporation
Chevron Phillips Chemical
Citgo Petroleum Corporation
ConocoPhillips Alaska, Inc.
Dixie Chemical Company Inc.
Dow Chemical Co.
East Texas Salt Water Disposal
E.I. DuPont de Nemours & Co.
Engelhard
Ergon Refining
ESSO Australia Ltd.
Exxon Mobile Chemical
Formosa Petrochemical Corp.
GAF Corporation
Graymont Western US, Inc.
Great Lakes Chemical
Henkle Corp.
Hung Chou Chemical Ind. Co. Ltd.
Hyundai Petro Chemicals, S. Korea
IMC-Agrico Co.
IMC Chemicals Corp.
IMC Potash Colonsay
IMC Phosphates
Kinder Morgan Bulk Terminals
LaRoche Industries
LG-Caltex Oil Refinery Co, S. Korea
Marathon Ashland Petroleum, LLC
Mosaic Phosphates Company
Monsanto Co.
Morton International
Natl Petrochemical Company, Thailand
Nova Chemicals
OCI Chemical
Occidental Petroleum Corp, Ecuador
Penn Specialty Chemicals
Petro-Canada
Pioneer Natural Resources
PolyOne Corp.
Praxair Inc.
Qatar Petroleum
Reilly Industries, Inc.
Saudi Aramco, Ju'aymah Gas Plant
Saehan Co, S. Korea
Searles Valley Minerals
SF Phosphates Limited Co.
Sheffield Plastics Inc.
Shell Chemical
Shintech Co.
Solutia, Inc.
Solvay Advanced Polymers
Sumitomo Sitix Silicon, Inc.
Suncor Firebag Operations
Syngenta Crop Protection, Inc.
Texas Genco II, LP
Thiele Kaolin Co.
Tosco Corp.
Union Carbide Corp.
Uno-Ven Refinery
Vulcan Chemicals

Governmental/Defense Contractors

Boeing Defense & Space Group
 The Dalles Dam
 Hill Air Force Base
 Johnson Controls
 NASA
 Naval Air Warfare Center
 Naval Surface Warfare Center
 Space Gateway Support, Kennedy Space Center
 U.S. Army Corp. of Engineers

Manufacturing/OEM

3M Company
 AET Packaging Films
 AlliedSignal Inc.
 Anderson Corp.
 Arcadia Corp.
 Armstrong World Industries, Inc.
 Avery Dennison
 B&M Plastics
 Beloit Corp.
 Boeing Commercial
 Brush Wellman, Inc.
 Cargill Cocoa and Chocolate
 CertainTeed Corp.
 Clopay Corporation
 Cooper B-Line
 Cummins Engine Co., Inc.
 Cyril Scott Corp.
 DAF Trucks, The Netherlands
 Delphi Corporation
 Doorcraft of Indiana
 Dunlop Slazenger LLC
 E.I. DuPont de Nemours & Co.
 FiberVisions Products Inc.
 Firestone/Bridgestone Corp.
 FNA Polymer Corp.
 Formosa Plastics Corporation
 Fujitsu Microelectronics, Inc.
 GAF Materials Corporation
 General Electric Co.
 General Mills Inc.
 General Motors Corp.
 General Motors Powertrain
 Guardian Industries Corp.
 GVX Automation
 Hemlock Semiconductor Corp.
 Honeywell International Inc.
 Huhtamaki Food Service/Chinet
 IBM Corporation
 Lockheed Martin Aeronautics
 Northrop Grumman
 Intel Corporation
 Mikron Industries
 Milliken & Company
 National Oilwell
 New England Woodenware
 Osram Sylvania
 Owens Corning
 Pace Co.
 Peterbilt Motors Company
 Phillip Morris USA
 PMC Industries
 Poland Springs
 Procter & Gamble
 QTG Canada
 Redlon & Johnson
 Safety-Kleen Corp.
 Saint-Gobain
 Saudi Cable Co.
 SC Johnson & Son, Inc.
 Subaru - Isuzu Automotive Inc.
 Star*Tronics
 Taiwan Semiconductor Mfg Co. Ltd.
 Tate & Lyle Singapore
 Tate & Lyle Sucralose
 Timken Co.
 Tolko Industries Ltd.
 Toray Plastics
 US Intec Inc.
 Velcro USA, Inc.
 Wellman Inc.
 Whirlpool Corporation
 Wilsonart

Mining/Aggregates

Albian Sands Energy Inc.
 Ash Grove Cement
 Barrick Goldstrike Mines
 Buzzi Unicem
 Carmeuse Lime & Stone Inc.
 Cemex Inc.
 Continental Cement Company
 Cortez Gold Mines
 Eastern Associated Coal
 Graniterock
 Graymont Western US
 Hercules Cement Co.
 Holcim (Bulgaria) AD
 Holcim (Romania) SA
 Holcim (US) Inc.
 IMC Phosphates Co.
 Kumtor Operating Company
 LaFarge Midwest Inc.
 Lee Ranch Coal Co.
 LeHigh Cement Co.
 Lone Star Industries, Inc.
 Luzenac America Inc.
 Minera Los Pelambres, Chile
 Mosaic
 Mountain Coal
 NYCO Minerals
 OCI Wyoming
 Phoenix Cement
 St. Mary's Cement Inc.
 Thiele Kaolin Co.
 Texas Industries, Inc.
 U.S. Borax
 U.S. Silica Co.
 Youngquist Brothers

Food/Agriculture

ADM Corn Sweeteners
 A.E. Staley Manufacturing Co.
 Amalgamated Sugar Company
 American Crystal Sugar Co.
 Archer Daniels Midland Co.
 Basic American Foods
 ConAgra-Lamb Weston Foods
 Caprock Industries
 Cargill B.V., The Netherlands
 Cargill Incorporated
 Consolidated Grain & Barge, Co.
 Coors Brewing Company
 Darigold
 Excel Corporation
 Fisher Mills, Inc.
 Golden Foods/Golden Brands
 Lily of the Desert
 Masterfoods USA
 Monsanto Company
 National Frozen Foods
 Pace Co.
 Purina-Ralston Foods Corp.
 Seneca Foods
 Southern Minnesota Beet Sugar
 State Fair Foods
 Symons Frozen Foods
 Tropicana
 Welch's
 Western Empires Inc.
 WestFarm Foods

Metals/Metal Forming

Alcan Primary Metal BC
 Algoma Steel Inc.
 AK Steel
 Gallatin Steel
 Harrison Steel Castings
 King Extrusions Ltd.
 Korea Zinc Co, S. Korea
 National Steel
 Nichols Aluminum
 Nucor Yamato Steel Company
 Oregon Steel Mills
 Reynolds Metals Co.
 Teck Cominco Metals Ltd
 Thompson Steel Company, Inc.
 U.S. Steel

Pharmaceuticals/Labs

Abbott Laboratories
 Allergan Inc.
 Amgen Inc.
 Becton, Dickinson & Company
 Eli Lilly & Company
 Fermi National Laboratories
 FMC Corp.
 Genencor International Wisconsin Inc
 Genzyme Transgenics Corp.
 Immunex
 Los Alamos National Laboratories
 Merck & Company Inc
 Novo Nordisk BioChem, Inc.
 Pfizer Inc.
 Pfizer Pharmaceutical LLC
 Pharmacia/Searle Ltd.
 Roche Carolina
 Wyeth Pharmaceuticals

Hospitals/Institutions

Big Bend Community College
 Cleveland Clinic Foundation
 Ozarks Technical Community College
 Presbyterian Hospital
 St. Vincent Hospital
 University of Connecticut
 University of Texas
 University of Washington

Service/Engineering

2R Systems Inc.
 Aera Energy, LLC
 Antimu Engineering Co. Pty. India
 Argosy Enterprises, Pakistan
 Associated Products, LLC
 Bearing & Oil Seal Specialists
 Bearing & Transmission, Canada
 Betko Peru, Peru
 Brunette Equipment
 Burns & Roe Services Corp.
 Canadian Bearings
 CB Richard Ellis
 Centre de Services Aux Entreprises
 Chemserv Systems, South Africa
 C.I. Sealco S.A., Medellin, Colombia
 Export Oilfield Services
 Federal Express
 Federal Reserve Bank
 Global E-Technic, Malaysia
 Hagemeyer Worldwide
 Hawera Rewind (New Zealand)
 Ind. Lubrication & Maint. Co.
 Ingelube S.A., Chile
 Invenma, Venezuela
 KICer Technology Ltd, Taiwan
 Laurentide Controls, Quebec, Canada
 Maintenance Systems Consolidated, Australia
 Metalux Molecular, Singapore
 Mobil Lubrication Services
 Overall Laundry
 Peel Resource Recovery, Canada
 Raymonds Supply Co. Ltd., Hong Kong
 Reliability Equipment Specialists
 Schematic Approach Inc, Canada
 Services Industriels HPL, Canada
 Sichelub, Mexico
 Solge Corp, South Korea
 Solinas Benelux BV, The Netherlands
 T&V Services
 Tecviusa, Mexico
 Tricom Services
 VibeAssist Inc.
 Vitech Asia-Pacific Pty. Ltd, Australia
 Whelco Ltd